

SAM 014480**SCHAUBLIN Type 213-P**

Group	Universal milling machine
Manufacturer	SCHAUBLIN
Type	213-P
Commander	HEIDENHAIN TNC 135
Serial No.	306 919
Etat	defect



Table length	700 mm
Table width	250 mm
Longitudinal travel (X-axis)	320 mm
Transversal travel (y axis)	220 mm
Vertical travel (z axis)	410 mm
Spindle speeds:	
stepless	
from	56 t/min
up to	3150 t/min
Taper in spindle	40 ISO
Feeds stepless:	
longitudinal from	8 mm/min
up to	1000 mm/min
transversal from	8 mm/min
up to	1000 mm/min
vertical from	8 mm/min
up to	1000 mm/min
Vertical quill travel	60 mm
Rapid traverse:	
longitudinal	2 m/min
transversal	2 m/min
vertical	2 m/min
Voltage 50 Hz 3x	380 Volt
Motor power	1.8 kW
Total power required	3 kW
Machine's weight about	1000 kg
Overall dimensions machine:	
Length	1800 mm
Width	1200 mm
Height	1500 mm
Various accessories:	
Digital readout number of axis:	3
Hydraulic tool tension	

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